# **Product Data Sheet**



# **K75800 Absolute Matt Cast Vinyl VWS IV**

## **Product Description**

VWS IV (Vinyl Wrapping System) is a range of premium quality cast PVC films specifically developed for vehicle wrapping. These premium cast products are formulated using the latest advances in chemical and pigment technology to offer exceptional dimensional stability and long-term durability.

The combination of soft cast vinyl formulation and specific adhesive design offers excellent conformability into recesses, and adhesion which allows the film to be removed using heat and/or chemicals up to a period of three years from a range of substrates (subject to exceptions covered in the warranty).

## **Recommended Uses**

Vehicle wrapping

#### **Features**

- Ultra matt finish with a soft feel and luxurious appearance.
- Premium quality cast PVC film construction
- Suitable for long term outdoor environments
- KPMF's Airelease technology enables bubble free flow out during installation

#### **Products Available**

- K75801 Mythos Red
- K75802 Quantum Blue
- K75803 Royal Amethyst

#### Face Film

100µm Metallic Ultra Matt Cast

#### Adhesive

25g/m² clear semi-permanent acrylic

#### Release Liner

Double-sided PE structured – printed Airelease logo

#### Widths

1524mm

### Durability

Up to 7 years outdoors (vertical exposure, climate zone 1)

Typical Value

Horizontal

2 years

#### Shelf Life

2 years (out of direct sunlight, between 15°C and 23°C, 30% to 70% relative humidity)

Zone 3

Vertical

3 years

Horizontal

1 year

# **Physical Characteristics**

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Film Thickness	ISO 4591:1992	100μm
Elongation	ISO 527-3:2018	>75%
Dimensional Stability (48 hours/70°C)	FTM14/Aluminium	<0.5mm
Gloss 60°	ASTM D523-14(2018)	<5
20 minute 180º Peel	FTM1/Painted Steel	>350N/m
24 hour 180º Peel	FTM1/Painted Steel	>475N/m
Flammability		Self-extinguishing
Artificial Weathering	Xenon Arc	2000 hours
<b>Outdoor Weathering</b>	Zone 1	Zone 2

Vertical

7 years

Test Method

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Vertical

5 years

Horizontal

3 years

Florida/Arizona, Horizontal > 2 years

#### **Temperature Range**

Application Temperature Minimum +18°C Service Temperature -40°C to +90°C

Resistance to various liquids after application and conditioned for 24 hours at 23°C. Results examined 1 hour after test

Humidity24 hours at 38°C and 100%No effectWater (Distilled)24 hours at 32°CNo effectDiesel Fuel1 hour at 23°CNo effectSAE Motor Oil24 hours at 23°CNo effectAntifreeze/Water (1:1)24 hours at 23°CNo effect

# **Product Usage Guide**

Typical applications include total vehicle cover, vehicle graphics, signs and decal applications.

Suitable for applications in outdoor and indoor environments, offering excellent cutting and weeding properties.

KPMF films should not be applied to unsound surfaces or to surfaces which may subsequently crack, peel, outgas or are of low surface energy. It is recommended that any application surface should have an energy level in excess of 40 dyne/cm. (Polyolefins should be in excess of 45 dyne/cm).

Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids etc. may eventually cause deterioration. Actual performance will depend on substrate preparation, exposure conditions and application of marking.

When using metallic finish films, always keep the application direction of the film consistent with the orientation of the film from the roll when applying to the vehicle.

Although we have good control of the colour production of KPMF products at our multiple locations, as with all other manufacturer's products, customers should be aware that there may be subtle variances between samples, swatches and production materials, so therefore it is advisable to avoid using different batches of material for the same end application to avoid possible colour shifts between the batches

For best results application should be performed in a clean dry workshop at an ambient temperature of 18°C - 24°

#### **Product Warranty**

Kay Premium Marking Films are produced under stringent manufacturing conditions. The information and typical values shown are based upon research believed to be reliable and are provided without guarantee and do not constitute a warranty. The values are not for use in specifications. Ink and paint systems can affect the performance of film and also the adhesive properties, as can application techniques. Users are advised to ensure that performance and reliability are not compromised by determining the suitability of each product prior to its intended use.

Kay Premium Marking Films are produced under careful quality control and are warranted to be fit for the purpose and free from defect in material and workmanship. Any material shown to be defective to our satisfaction at the point of sale shall be replaced free of charge. Kay Premium Marking Films Limited liability to the purchaser shall in no circumstances exceed the cost of the amount of the defective material supplied. This product has been warranted to provide clean removability, under controlled conditions, up to a period of three years from a range of substrates. Clean removability is deemed with less than 30% adhesive residue when using heat and chemical removal methods. Exceptions to the removal warranty are those applied to the following: pre-existing graphics, paint which is not properly bonded to the substrate and custom paint applications. There is no guarantee made for; ease or speed of graphic removal, removal from improperly cured paint, removal from oxidized or chalked substrates, or from horizontally exposed outdoor applications. Due to the large variety of available paint finishes, it is advisable to fully evaluate small areas particularly after printing prior to complete applications.

The data included on the Data sheet shows typical properties and should not be taken as a guarantee for performance.